Applicants: Anke Althoff, et al.

Serial No.: Not Yet Assigned

Attorney's Docket No.: 14219-074US1

Client's Ref.: P2002,0642USN

Filed : Herewith

Page: 2

**AMENDMENTS TO THE SPECIFICATION:** 

Please delete the word "Specification" at page 1, line 1.

Please add the following centered heading at page 1, line 4:

TECHNICAL FIELD

Please add the following centered heading at page 1, line 10:

**BACKGROUND** 

Please add the following centered heading at page 2, line 4:

**SUMMARY** 

Please add the following centered heading at page 7, line 17:

DESCRIPTION OF THE DRAWINGS

Please add the following centered heading at page 8, line 3:

**DETAILED DESCRIPTION** 

Please delete page 12 in its entirety.

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Page : 3

Please replace the Abstract on page 17 with the following new Abstract:

A method is disclosed for producing a ceramic substrate made of base that includes a stack of layers. Each layer in the stack includes a non-sintered ceramic material and a binder. The method includes debinding the layers in a temperature interval of  $T_{E1}$  -  $T_{E3}$ , where  $T_{E1}$  is a minimum debinding temperature and  $T_{E3} > T_{E1}$ , and sintering the layers at a temperature  $T_S$ , where  $T_S \ge T_{E3}$ . Debinding and sintering are performed in a same furnace, and a temperature T of the base does not fall below T<sub>E1</sub> during debinding and sintering.

Please delete the phrase "Figure 1" at page 17, line 15.